

ITEM	QTY	P/N	DESCRIPTION
	X	D4483-041	FWD CLOSEOUT PANEL ASSY (LH)
1	1	D4483-1	FWD CLOSEOUT PANEL (LH)
2	1	D4483-3	BLANKING PLATE (LH)
3	6	MS20426AD3-4	RIVET, CSK
4	3	MS21069L08	NUTPLATE
5	3	MS24694-S3	SCREW

D

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C

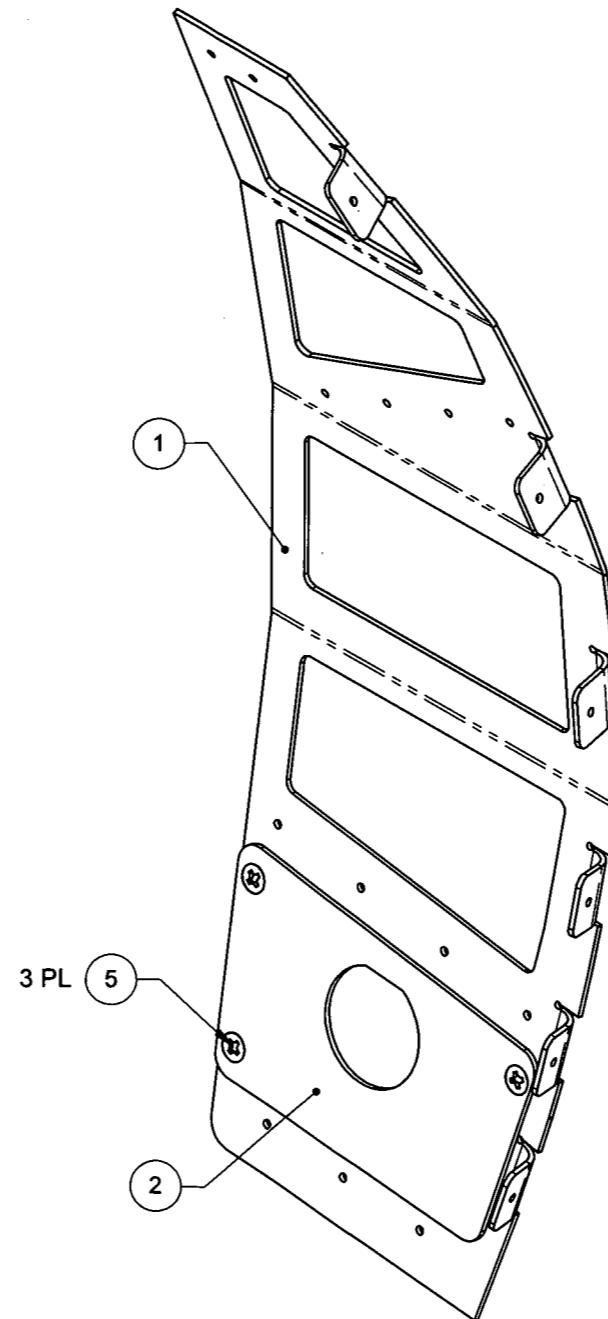
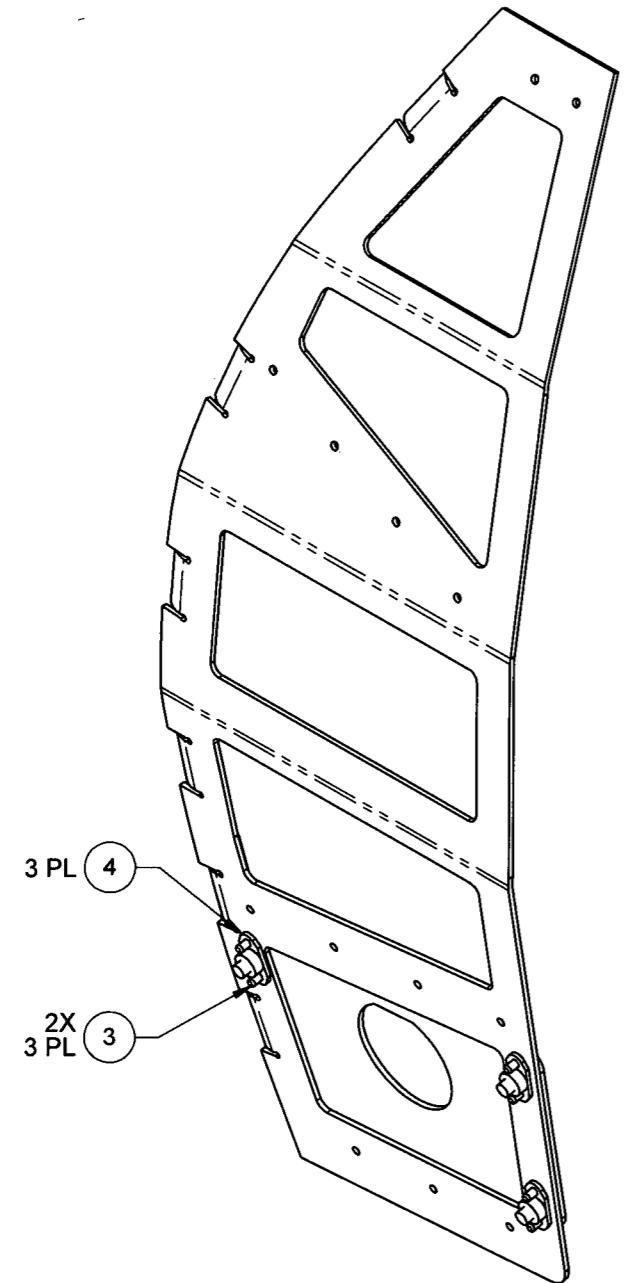
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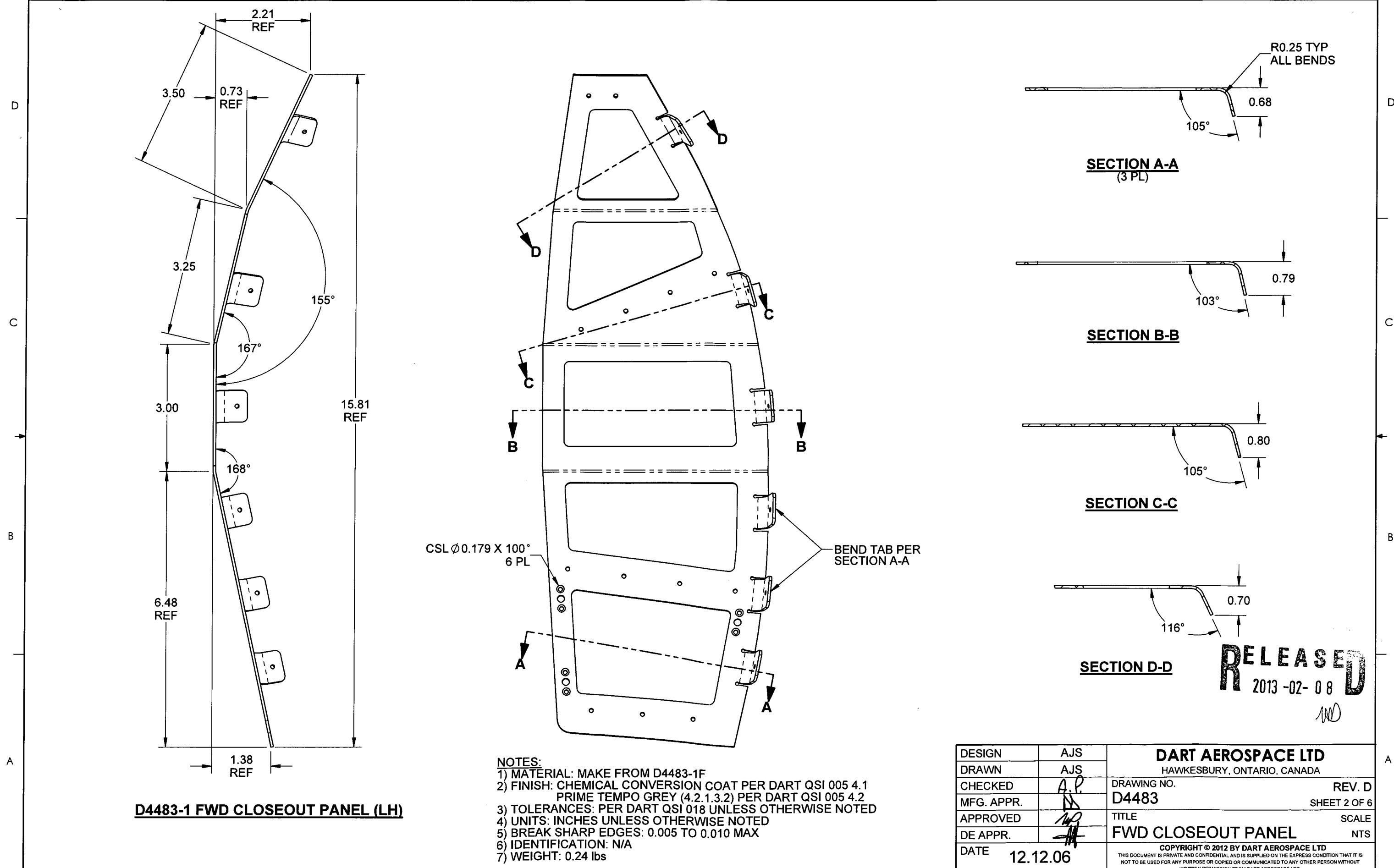
D4483-041 FWD CLOSEOUT PANEL ASSY (LH)

- NOTES:
 1) MATERIAL: N/A
 2) FINISH: N/A
 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 5) BREAK SHARP EDGES: N/A
 6) IDENTIFICATION: N/A
 7) WEIGHT: 0.31 lbs

D	ADDED -041, -042, -3 & -4. REASON: EASE OF INSTALLATION OF CANNON PLUG FOR VERT REF DOORS. NUTPLATE HOLES ADDED TO -1 & -2.	AJS	12.12.06
C	ADDED -2 (RH CONFIGURATION)	AJS	12.10.05
B	GENERAL REVISION SEE REV. A FOR DETAILS. PRIMER NOTE ADDED.	AJS	12.09.11
A	NEW ISSUE	AJS	12.03.02
REV.	DESCRIPTION		BY DATE
DESIGN	AJS	DART AEROSPACE LTD	
DRAWN	AJS	HAWKESBURY, ONTARIO, CANADA	
CHECKED	A.P.	DRAWING NO.	REV. D
MFG. APPR.	DA	D4483	SHEET 1 OF 6
APPROVED	MP	TITLE	SCALE
DE APPR.	#	FWD CLOSEOUT PANEL	NTS
DATE	12.12.06	COPYRIGHT © 2012 BY DART AEROSPACE LTD	
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RELEASED
2013-02-03
MP

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ITEM	QTY	P/N	DESCRIPTION
	X	D4483-042	FWD CLOSEOUT PANEL ASSY (RH)
1	1	D4483-2	FWD CLOSEOUT PANEL (RH)
2	1	D4483-4	BLANKING PLATE (RH)
3	6	MS20426AD3-4	RIVET, CSK
4	3	MS21069L08	NUTPLATE
5	3	MS24694-S3	SCREW

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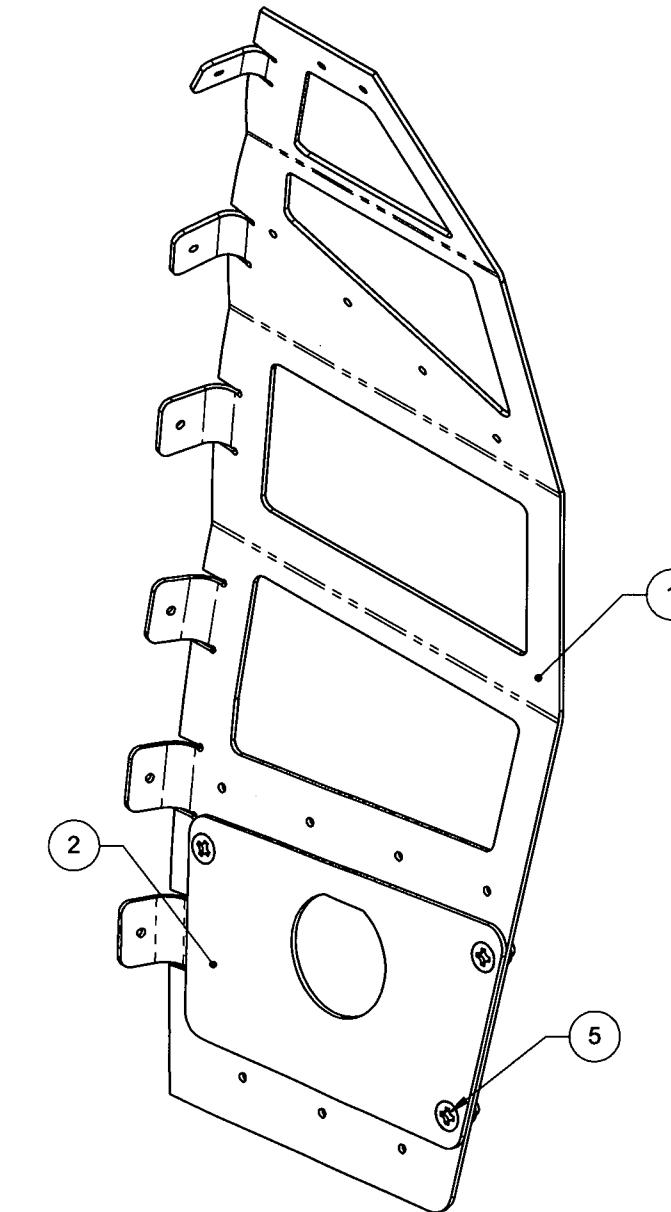
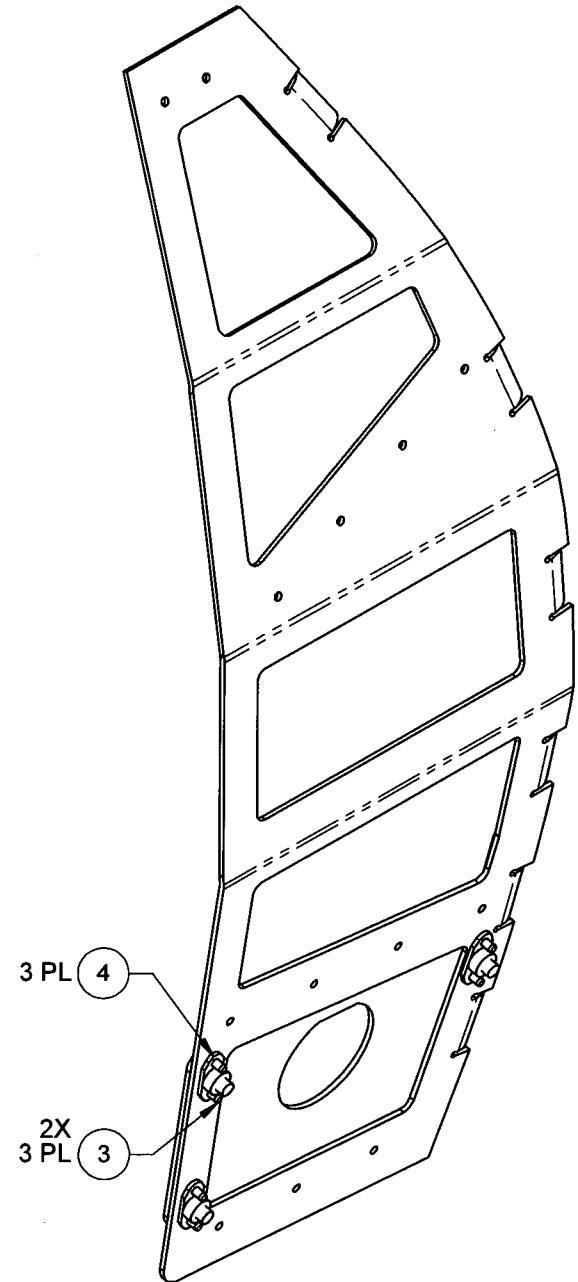
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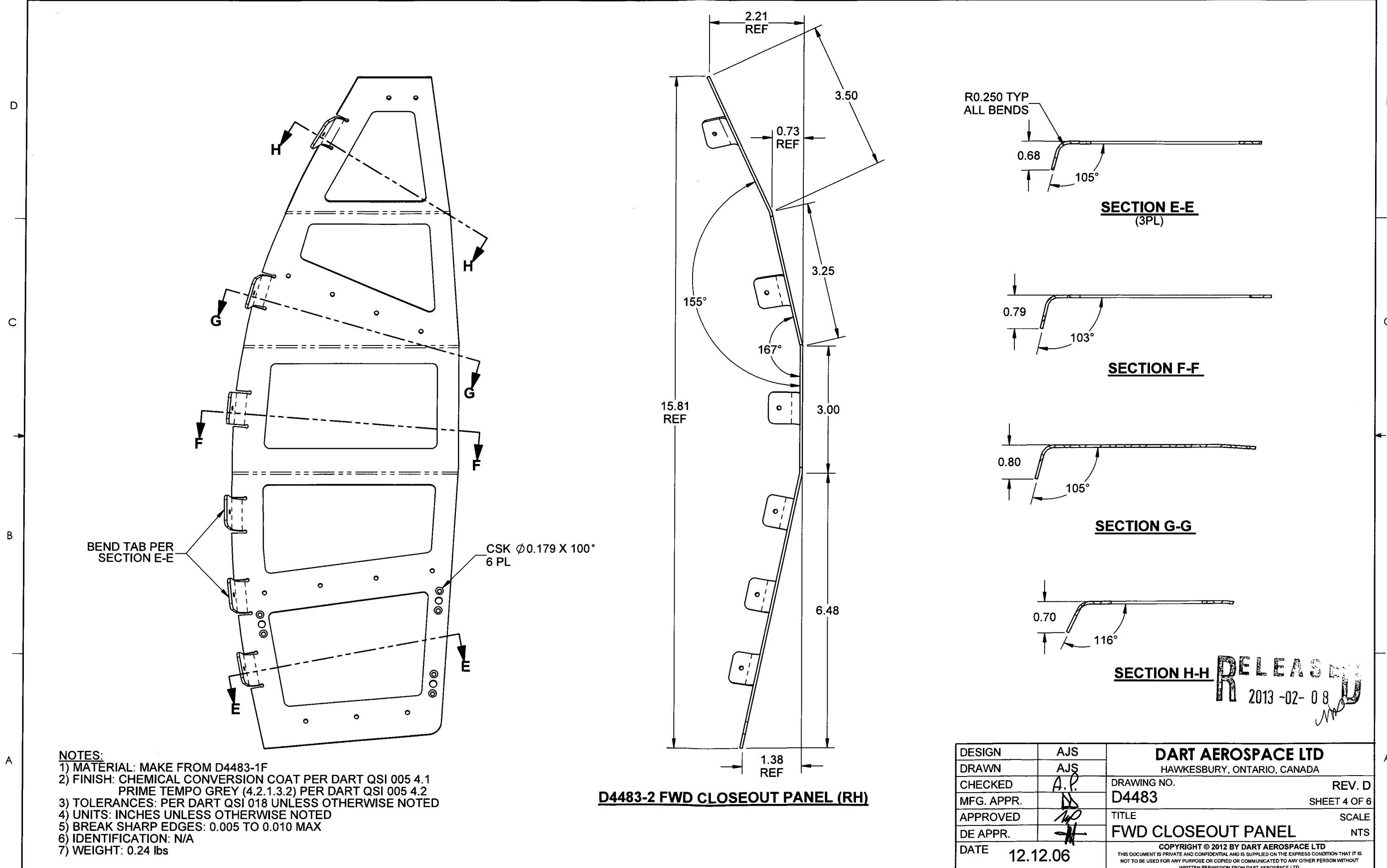


D4483-042 FWD CLOSEOUT PANEL ASSY (RH)

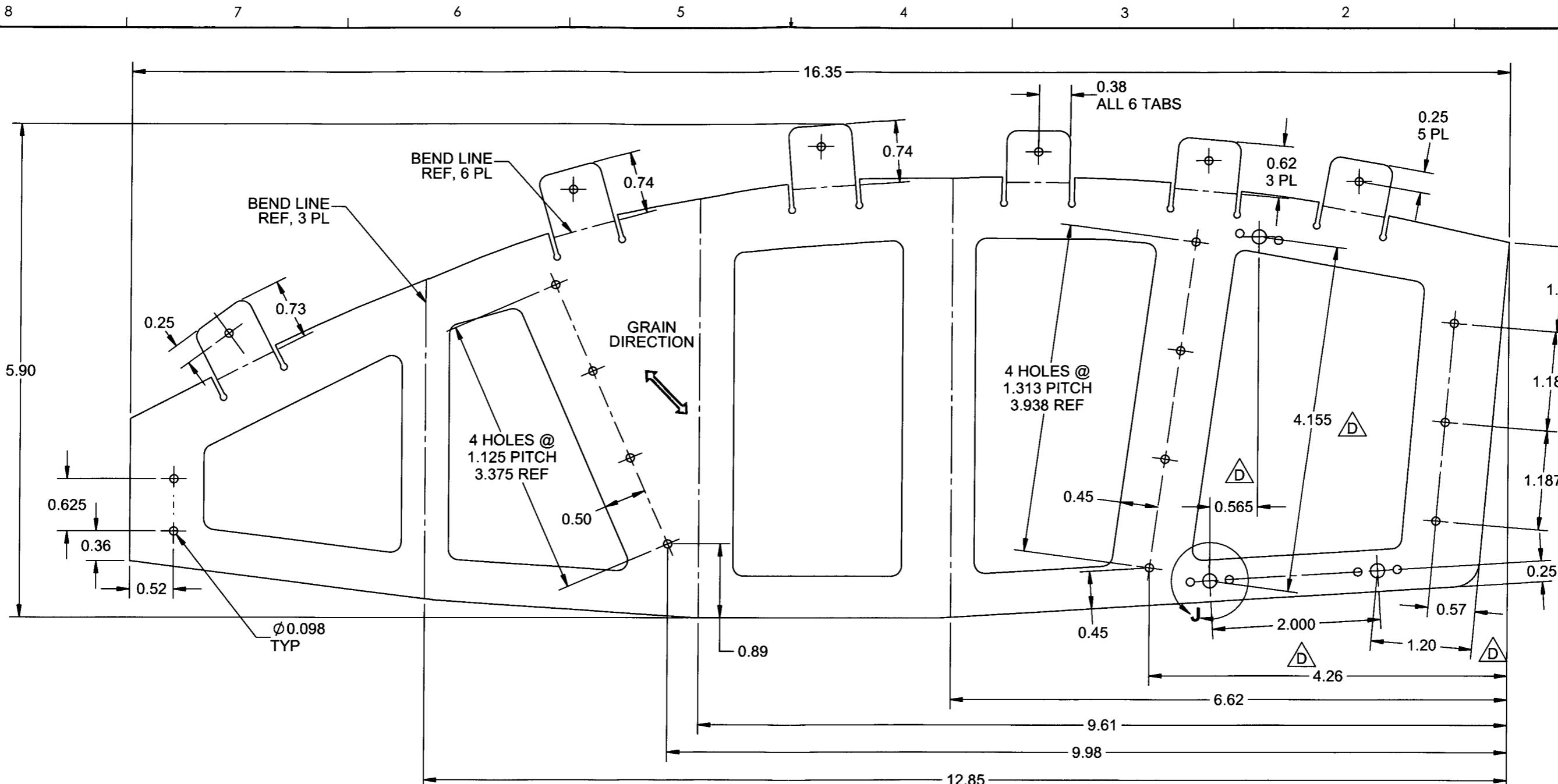
DESIGN	AJS	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA
DRAWN	AJS	
CHECKED	AP	DRAWING NO. D4483
MFG. APPR.	AP	REV. D SHEET 3 OF 6
APPROVED	AP	TITLE FWD CLOSEOUT PANEL
DE APPR.	AP	SCALE NTS
DATE	12.12.06	COPYRIGHT © 2012 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.

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R 2013-02-08
AP

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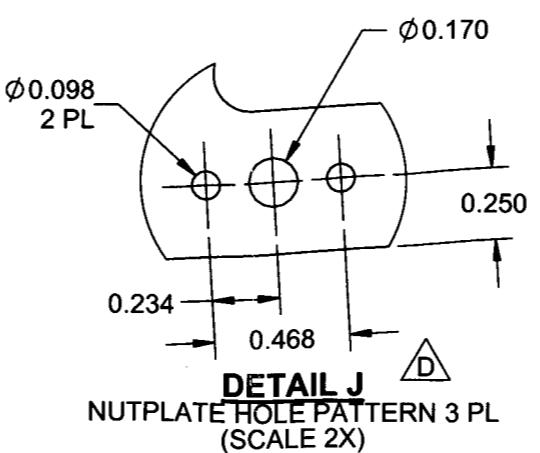
8 7 6 5 4 3 2 1



D4483-1F FWD CLOSEOUT PANEL
(FLAT PATTERN)

NOTES:
1) MATERIAL: 6061-T6/T62 ALUMINUM SHEET, 0.063 THICK
PER AMS 4025 OR AMS 4027 OR ASTM B209
REF M6061T6S.063

- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: 0.24 lbs
- 8) ALL NON-DIMENSIONED FEATURES DEFINED PER DRAWING FILE "D4483-1F-REVD.DXF"



DETAIL J
NUTPLATE HOLE PATTERN 3 PL
(SCALE 2X)

DESIGN	AJS	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA
DRAWN	AJS	
CHECKED	A.P.	DRAWING NO.
MFG. APPR.	<input checked="" type="checkbox"/>	D4483
APPROVED	<input checked="" type="checkbox"/>	REV. D
DE APPR.	<input checked="" type="checkbox"/>	SHEET 5 OF 6
DATE	12.12.06	TITLE
		FWD CLOSEOUT PANEL
		SCALE
		NTS
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